

Technical Data Sheet

# Icorene N2808

High Density Polyethylene  
LyondellBasell Industries  
Custom Powders

### Product Description

ICORENE® N2808 is a gas phase homopolymer HDPE and offers high stiffness, high temperature resistance (antioxidant stabilizers), low water vapour transmission and relatively high grease resistance.

This grade has a low gel level. It's typically used for masterbatch applications related to food packaging, release paper and photographic paper.

General			
Features	<ul style="list-style-type: none"> <li>• Good Processability</li> <li>• Good Stability</li> </ul>	<ul style="list-style-type: none"> <li>• High Heat Resistance</li> <li>• High Stiffness</li> </ul>	<ul style="list-style-type: none"> <li>• Low Gel</li> </ul>
Uses	<ul style="list-style-type: none"> <li>• Automotive Interior Trim</li> <li>• Carpet Backing</li> </ul>	<ul style="list-style-type: none"> <li>• Food Packaging</li> <li>• Masterbatch</li> </ul>	<ul style="list-style-type: none"> <li>• Release Paper</li> </ul>
Agency Ratings	<ul style="list-style-type: none"> <li>• EU Food Contact</li> </ul>	<ul style="list-style-type: none"> <li>• FDA Food Contact</li> </ul>	
Forms	<ul style="list-style-type: none"> <li>• Powder</li> </ul>		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.963 g/cm <sup>3</sup>	0.963 g/cm <sup>3</sup>	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 Kg)	8.0 g/10 min	8.0 g/10 min	ASTM D1238

Films	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength			ISO 527-3
MD : Yield	3770 psi	26.0 MPa	
TD : Yield	3480 psi	24.0 MPa	
MD : Break	3190 psi	22.0 MPa	
TD : Break	2610 psi	18.0 MPa	
Tensile Elongation			ISO 527-3
MD : Break	700 %	700 %	
TD : Break	800 %	800 %	
Flexural Modulus			ISO 527-3
MD	84100 psi	580 MPa	
TD	84100 psi	580 MPa	
Oxygen Permeability (73°F (23°C))	0.25 cm <sup>3</sup> ·mil/ 100in <sup>2</sup> /atm/24 hr	0.10 cm <sup>3</sup> ·mm/m <sup>2</sup> /atm/2 4 hr	Internal Method
Water Vapor Transmission <sup>1</sup>	0.26 g/100 in <sup>2</sup> /24 hr	4.0 g/m <sup>2</sup> /24 hr	Internal Method

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Peak Melting Temperature	273 °F	134 °C	DIN 53765

### Notes

<sup>1</sup> 38°C at 100% RH

### Notes

These are typical property values not to be construed as specification limits.